WHAT IS CLAIMED IS

5

- 1. An image processing method of quantizing multi-tone image data by an error diffusion method, comprising the steps of:
 - a) detecting change of the image data; and
- b) oscillating cyclically in image space a threshold for the quantization in an oscillation range controlled according to the detection result of the step a).

15

- 2. The image processing method as claimed in claim 1, wherein:
- the step a) detects an edge degree of the image data by detecting change of the image data; and the step b) controls the oscillation range of the quantization threshold according to the edge degree in multi-steps.

3. The image processing method as claimed in claim 1, wherein the step a) detects cyclicity of change of the image data by detecting change of the image data.

5

The image processing method as claimed in claim 1, wherein the step a) detects an edge degree of
 the image data and cyclicity of change of the image data by detecting change of the image data.

15

20

25

5. The image processing method as claimed in claim 1, wherein:

the step a) detects an edge degree of the image data by detecting change of the image data, and performing region expansion processing on the detected edge degree; and

the step b) controls in multi-steps the oscillation range of the quantization threshold according to the edge degree having undergone the region expansion processing.

6. The method as claimed in claim 5, wherein an expansion extent of the region expansion processing is selected to be within 0.5 mm in the image space.

5 .

- 7. The method as claimed in claim 1, wherein: the quantization threshold oscillates
- 10 approximately around the central value of the data range of the image data;

the maximum oscillation range of the quantization threshold is equal to or larger than 1/3 the data range of the image data; and

15 the image data is quantized into two levels.

8. An image processing apparatus comprising:

an error diffusion processing part which

quantizes image data by an error diffusion method;

an image data change detecting part which

detects change of the image data; and

25 a quantization threshold generating part which

generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating in an oscillation range controlled according to the detection data output by said image data change detecting part.

9. The apparatus as claimed in claim 8, wherein:

said image data change detecting part outputs detection data indicating an edge degree of the image data; and

said quantization threshold generating part controls in multi-levels the quantization threshold according to the detection data output from said image data change detecting part.

20

- 10. The apparatus as claimed in claim 8, wherein:
- 25 said image data change detecting part

comprises a part detecting an edge degree of the image data, and a part performing region expansion processing on the edge degree, and outputs detection data indicating the edge degree having undergone the region expansion processing; and

said quantization threshold generating part controls the oscillation range of the quantization threshold according to the detection data output by said image data change detecting part.

10

5

11. The apparatus as claimed in claim 10,

15 wherein an expansion extent of the region expansion

processing is selected to be within 0.5 mm in the image space.

- 12. The apparatus as claimed in claim 9, wherein said quantization threshold generating part comprises:
- 25 a first part generating a first fluctuating

20

25

value which oscillates in a fixed oscillation range cyclically in the image space;

a second part generating a second fluctuating value obtained from multiplying the first fluctuating value generated by said first part by a multiplication factor according to the detection data output by said image data change detecting part; and

a third part generating the quantization
threshold obtained from adding a fixed value to the
10 second fluctuating value generated by said second part.

13. The apparatus as claimed in claim 10, wherein said quantization threshold generating part comprises:

a first part generating a first fluctuating value which oscillates in a fixed oscillation range cyclically in the image space;

a second part generating a second fluctuating value obtained from multiplying the first fluctuating value generated by said first part by a multiplication factor according to the detection data output by said image data change detecting part; and

a third part generating the quantization threshold obtained from adding a fixed value to the second fluctuating value generated by said second part.

5

14. The apparatus as claimed in claim 9,
wherein said quantization threshold generating part
10 comprises:

a first part generating a plurality of fluctuating values which oscillate in respective different oscillation ranges cyclically in the image space; and

a second part selecting from the plurality of fluctuating value a fluctuating value having an oscillation range according to the detection data output by said image data change detecting part.

20

25

15. The apparatus as claimed in claim 10, wherein said quantization threshold generating part comprises:

a first part generating a plurality of fluctuating values which oscillate in respective different oscillation ranges cyclically in the image space; and

a second part selecting from the plurality of fluctuating value a fluctuating value having an oscillation range according to the detection data output by said image data change detecting part.

10

16. The apparatus as claimed in claim 8, wherein:

the quantization threshold oscillates
approximately around the central value of the data range
of the image data;

the maximum oscillation range of the quantization threshold is equal to or larger than 1/3 the data range of the image data; and

the image data is quantized into two levels.

17. The apparatus as claimed in claim 8, further comprising a part forming an image according to quantized image data obtained as a result of image data being quantized by said error diffusion part.

5

18. The apparatus as claimed in claim 8,

10 further comprising a part inputting multi-tone image
data by scanning an original image.

15

19. The apparatus as claimed in claim 8, further comprising:

a part inputting multi-tone image data by scanning an original image; and

a part forming an image according to quantized image data obtained as a result of image data being quantized by said error diffusion part.

- 20. A computer readable recording medium in which a program is recorded, the program being read therefrom and executed by a computer so as to cause said computer to perform the functions of:
- an error diffusion processing part which quantizes image data by an error diffusion method;

an image data change detecting part which detects change of the image data; and

a quantization threshold generating part which

10 generates a quantization threshold for said error

diffusion processing part, the quantization threshold

oscillating in an oscillation range controlled according

to the detection data output by said image data change

detecting part.

15

21. The recording medium as claimed in claim 20 20, wherein:

said image data change detecting part outputs detection data indicating an edge degree of the image data; and

said quantization threshold generating part controls in multi-levels the quantization threshold

according to the detection data output from said image data change detecting part.

5

22. The apparatus as claimed in claim 20, wherein:

said image data change detecting part

comprises a part detecting an edge degree of the image data, and a part performing region expansion processing on the edge degree, and outputs detection data indicating the edge degree having undergone the region expansion processing; and

said quantization threshold generating part controls the oscillation range of the quantization threshold according to the detection data output by said image data change detecting part.

20

23. The recording medium as claimed in claim
21, wherein said quantization threshold generating part
25 comprises:

a first part generating a first fluctuating value which oscillates in a fixed oscillation range cyclically in the image space;

a second part generating a second fluctuating

value obtained from multiplying the first fluctuating

value generated by said first part by a multiplication

factor according to the detection data output by said

image data change detecting part; and

a third part generating the quantization

10 threshold obtained from adding a fixed value to the

second fluctuating value generated by said second part.

15

25

24. The recording medium as claimed in claim22, wherein said quantization threshold generating partcomprises:

a first part generating a first fluctuating
value which oscillates in a fixed oscillation range
cyclically in the image space;

a second part generating a second fluctuating value obtained from multiplying the first fluctuating value generated by said first part by a multiplication factor according to the detection data output by said

image data change detecting part; and

a third part generating the quantization threshold obtained from adding a fixed value to the second fluctuating value generated by said second part.

5

25. The recording medium as claimed in claim
10 21, wherein said quantization threshold generating part comprises:

a first part generating a plurality of fluctuating values which oscillate in respective different oscillation ranges cyclically in the image space; and

a second part selecting from the plurality of fluctuating value a fluctuating value having an oscillation range according to the detection data output by said image data change detecting part.

20

15

26. The recording medium as claimed in claim25 22, wherein said quantization threshold generating part

comprises:

a first part generating a plurality of fluctuating values which oscillate in respective different oscillation ranges cyclically in the image space; and

a second part selecting from the plurality of fluctuating value a fluctuating value having an oscillation range according to the detection data output by said image data change detecting part.

10

15

20

25

5

27. An image processing apparatus comprising:
an error diffusion processing part which
quantizes multi-tone image data by an error diffusion
method; and

a quantization threshold generating part which generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically,

wherein said quantization threshold generating part generates the quantization threshold using a dither threshold matrix for forming halftone spots at an image space frequency in a range of 100 cycles per inch

through 250 cycles per inch.

5

10

28. An image processing apparatus comprising:
an error diffusion processing part which
quantizes multi-tone image data by an error diffusion
method; and

a quantization threshold generating part which generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically,

wherein said quantization threshold generating

15 part generates the quantization threshold using a dotconcentration dither-threshold matrix having a screen
angle of around 45°.

20

29. An image processing apparatus comprising:
an error diffusion processing part which
quantizes image data by an error diffusion method; and
a quantization threshold generating part which

generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically,

wherein said quantization threshold generating

5 part generates the quantization threshold using a dotconcentration dither-threshold matrix obtained from
combining a plurality of basic dither threshold matrixes,
wherein adjacent basic dither threshold matrixes are
relatively shifted by a half phase in a direction

10 perpendicular to the adjacent direction.

30. The apparatus as claimed in claim 29, wherein each basic dither threshold matrix has a size of four pixels in a main scanning direction and four pixels in a sub-scanning direction.

20

31. The apparatus as claimed in claim 29, wherein each dither threshold matrix is such that a cycle of halftone-spot development starting point is

eight pixels in a main scanning direction and four pixels in a sub-scanning direction.

5

10

32. An image processing apparatus comprising:

an error diffusion processing part which

quantizes multi-tone image data by an error diffusion

method; and

a quantization threshold generating part which generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically,

part generates the quantization threshold using a dotconcentration dither-threshold matrix for forming lines extending in a sub-scanning direction.

20

33. The apparatus as claimed in claim 27, further comprising an edge detecting part detecting an edge level of the image data input to said error

diffusion processing part,

wherein an oscillation range of the quantization threshold is controlled according to the edged level detected by said edge detecting part.

5

34. The apparatus as claimed in claim 28,

10 further comprising an edge detecting part detecting an
edge level of the image data input to said error
diffusion processing part,

wherein an oscillation range of the quantization threshold is controlled according to the edged level detected by said edge detecting part.

35. The apparatus as claimed in claim 29, further comprising an edge detecting part detecting an edge level of the image data input to said error diffusion processing part,

wherein an oscillation range of the
25 quantization threshold is controlled according to the

_

edged level detected by said edge detecting part.

5

36. The apparatus as claimed in claim 32, further comprising an edge detecting part detecting an edge level of the image data input to said error diffusion processing part,

wherein an oscillation range of the quantization threshold is controlled according to the edged level detected by said edge detecting part.

15

20

25

37. The apparatus as claimed in claim 27, further comprising an edge detecting part detecting an edge level of the image data input to said error diffusion processing part and a region expansion processing part performing region expansion processing on the edge level detected by said edge detecting part,

wherein an oscillation range of the quantization threshold is controlled according to the edged level having undergone the region expansion

processing performed by said region expansion processing part.

5

38. The apparatus as claimed in claim 28, further comprising an edge detecting part detecting an edge level of the image data input to said error diffusion processing part and a region expansion processing part performing region expansion processing on the edge level detected by said edge detecting part,

wherein an oscillation range of the
quantization threshold is controlled according to the
15 edged level having undergone the region expansion
processing performed by said region expansion processing
part.

20

25

39. The apparatus as claimed in claim 29, further comprising an edge detecting part detecting an edge level of the image data input to said error diffusion processing part and a region expansion

processing part performing region expansion processing on the edge level detected by said edge detecting part,

wherein an oscillation range of the quantization threshold is controlled according to the edged level having undergone the region expansion processing performed by said region expansion processing part.

10

40. The apparatus as claimed in claim 32, further comprising an edge detecting part detecting an edge level of the image data input to said error diffusion processing part and a region expansion processing part performing region expansion processing on the edge level detected by said edge detecting part,

wherein an oscillation range of the quantization threshold is controlled according to the edged level having undergone the region expansion processing performed by said region expansion processing part.

41. An image processing apparatus comprising:
an error diffusion processing part which
quantizes multi-tone image data by an error diffusion
method:

a quantization threshold generating part which uses a dither threshold matrix and generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically; and

an edge detecting part detecting an edge level of the image data input to said error diffusion processing part,

wherein said error diffusion processing part controls an oscillation range of the quantization

15 threshold according to the edged level detected by said edge detecting part, and, also, switches the dither threshold matrix used for generation of the quantization threshold according to a mode specified externally.

20

42. An image processing apparatus comprising:
an error diffusion processing part which
25 quantizes multi-tone image data by an error diffusion

method;

5

a quantization threshold generating part which uses a dither threshold matrix and generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically;

an edge detecting part detecting an edge level of the image data input to said error diffusion processing part; and

a region expansion processing part performing region expansion processing on the edge level detected by said edge detecting part,

wherein said error diffusion processing part controls an oscillation range of the quantization

15 threshold according to the edged level having undergone the region expansion processing performed by said region expansion processing part, and, also, switches the dither threshold matrix used for generation of the quantization threshold according to a mode specified externally.

43. A computer readable recording medium in

which a program is recorded, the program being read therefrom and executed by a computer so as to cause said computer to perform the functions of:

an error diffusion processing part which quantizes multi-tone image data by an error diffusion 5 method; and

a quantization threshold generating part which generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically,

wherein said quantization threshold generating part generates the quantization threshold using a dither threshold matrix for forming halftone spots at an image space frequency in a range of 100 cycles per inch through 250 cycles per inch.

20 A computer readable recording medium in which a program is recorded, the program being read therefrom and executed by a computer so as to cause said computer to perform the functions of:

an error diffusion processing part which 25 quantizes multi-tone image data by an error diffusion

10

method; and

a quantization threshold generating part which generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically,

wherein said quantization threshold generating part generate the quantization threshold using a dot-concentration dither-threshold matrix having a screen angle of around 45°.

10

20

5

45. A computer readable recording medium in

15 which a program is recorded, the program being read

therefrom and executed by a computer so as to cause said

computer to perform the functions of:

an error diffusion processing part which quantizes multi-tone image data by an error diffusion method; and

a quantization threshold generating part which generates a quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically,

25 wherein said quantization threshold generating

part generates the quantization threshold using a dot concentration dither threshold matrix obtained from combining a plurality of basic dither threshold matrixes, wherein adjacent basic dither threshold matrixes are relatively shifted by a half phase in a direction perpendicular to the adjacent direction.

10

25

- 46. A computer readable recording medium in which a program is recorded, the program being read therefrom and executed by a computer so as to cause said computer to perform the functions of:
- an error diffusion processing part which quantizes multi-tone image data by an error diffusion method; and

a quantization threshold generating part which generates a quantization threshold for said error

20 diffusion processing part, the quantization threshold oscillating cyclically,

wherein said quantization threshold generating part generates the quantization threshold using a dot-concentration dither-threshold matrix for forming lines extending in a sub-scanning direction.

- 47. A computer readable recording medium in which a program is recorded, the program being read therefrom and executed by a computer so as to cause said computer to perform the functions of:
- an error diffusion processing part which quantizes multi-tone image data by an error diffusion method;

a quantization threshold generating part which
uses a dither threshold matrix and generates a

10 quantization threshold for said error diffusion
processing part, the quantization threshold oscillating
cyclically; and

an edge detecting part detecting an edge level of the image data input to said error diffusion

15 processing part,

wherein said error diffusion processing part controls an oscillation range of the quantization threshold according to the edged level detected by said edge detecting part, and, also, switches the dither threshold matrix used for generation of the quantization threshold according to a mode specified externally.

- A computer readable recording medium in which a program is recorded, the program being read therefrom and executed by a computer so as to cause said computer to perform the functions of:
- 5 an error diffusion processing part which quantizes multi-tone image data by an error diffusion method:

a quantization threshold generating part which uses a dither threshold matrix and generates a 10 quantization threshold for said error diffusion processing part, the quantization threshold oscillating cyclically;

an edge detecting part detecting an edge level of the image data input to said error diffusion processing part; and

a region expansion processing part performing region expansion processing on the edge level detected by said edge detecting part,

wherein said error diffusion processing part 20 controls an oscillation range of the quantization threshold according to the edged level having undergone the region expansion processing performed by said region expansion processing part, and, also, switches the dither threshold matrix used for generation of the 25 quantization threshold according to a mode specified

externally.

5

- 49. An image forming method comprising the steps of:
- a) quantizing multi-tone image data through quantization processing by an error diffusion method;
- b) forming an image by outputting dots according to quantized data obtained from the step a); and
- c) oscillating a quantization threshold for
 the quantization processing so as to develop output dots
 spirally outward in a specific cycle in an image space
 as a shade level of the multi-tone image data increases.

20

25

50. The method as claimed in claim 49, wherein:

said step a) performs the quantization processing in the image space from the top left to the bottom right; and

said step c) controls oscillation of the quantization threshold so as to develop the output dots clockwise.

5

25

51. The method as claimed in claim 49, wherein:

said step a) performs the quantization processing in the image space from the top right to the bottom left; and

said step c) controls oscillation of the quantization threshold so as to develop the output dots counterclockwise.

52. The method as claimed in claim 49, wherein:

said step c) controls oscillation of the quantization threshold so as to develop the output dots dispersedly for a high shade level region of the multitone image data.

- 53. An image forming method comprising the steps of:
- a) quantizing multi-tone image data through quantization processing by an error diffusion method;
- b) forming an image by outputting dots according to quantized data obtained from the step a); and
- c) oscillating a quantization threshold for the quantization processing so as to develop output dots concentratedly in a central portion of a specific cycle in an image space for a low shade level region of the multi-tone image data and develop output dots so as to disperse radially in a peripheral portion of the cycle for a middle or high shade level region of the multi-tone image data.

20 54. The method as claimed in claim 49, wherein said step c) controls oscillation of the quantization threshold so as to develop the output dots in a sub-scanning direction with priority for a low shade level region of the multi-tone image data.

25

55. The method as claimed in claim 53, wherein said step c) controls oscillation of the quantization threshold so as to develop the output dots in a sub-scanning direction with priority for a low shade level region of the multi-tone image data.

56. An image processing apparatus comprising:
a quantization threshold generating part
generating a cyclically oscillating quantization
threshold: and

an error diffusion processing part quantizing

input multi-tone image data using the quantization

threshold generated by said quantization threshold

generating part by an error diffusion method, and

outputting quantized data,

wherein said quantization threshold generating
part generates the quantization threshold using a dither
threshold matrix in which thresholds are arranged
spirally outward in the ascending order.

5

57. The apparatus as claimed in claim 56, wherein said dither threshold matrix is such that the threshold sequentially increases clockwise.

5

58. The apparatus as claimed in claim 56, wherein said dither threshold matrix is such that the threshold sequentially increases counterclockwise.

59. The apparatus as claimed in claim 56, wherein said dither threshold matrix is such that the thresholds are arranged dispersedly in the ascending order in the peripheral portion thereof

20

60. An image processing apparatus comprising:

a quantization threshold generating part

25 generating a cyclically oscillating quantization

threshold; and

an error diffusion processing part quantizing input multi-tone image data using the quantization threshold generated by said quantization threshold generating part by an error diffusion method, and outputting quantized data,

wherein said quantization threshold generating part generates the quantization threshold using a dither threshold matrix in which small thresholds are arranged concentratedly in the central portion and thresholds larger than them are dispersedly arranged radially in the ascending order in the peripheral portion.

15

10

5

61. The apparatus as claimed in claim 56,
wherein in the central portion of the dither threshold
matrix, the thresholds are arranged in the ascending
order so as to be arranged in a sub-scanning direction
with priority

62. The apparatus as claimed in claim 60, wherein in the central portion of the dither threshold matrix, the thresholds are arranged in the ascending order so as to be arranged in a sub-scanning direction with priority

63. The apparatus as claimed in claim 56, further comprising an edge detecting part detecting an edge level of the multi-tone image data,

wherein said quantization threshold generating part controls an oscillation range of the quantization threshold according to the edge level detected by said edge detecting part.

20

10

15

64. The apparatus as claimed in claim 60, further comprising an edge detecting part detecting an edge level of the multi-tone image data,

wherein said quantization threshold generating
25 part controls an oscillation range of the quantization

threshold according to the edge level detected by said edge detecting part.

5

10

15

65. The apparatus as claimed in claim 56, further comprising an edge detecting part detecting an edge level of the multi-tone image data; and a region expansion processing part performing region expansion processing on the edge level detected by said edge detecting part,

wherein said quantization threshold generating part controls an oscillation range of the quantization threshold according to the edge level having undergone the region expansion processing performed by said region expansion processing part.

20

25

66. The apparatus as claimed in claim 60, further comprising an edge detecting part detecting an edge level of the multi-tone image data; and a region expansion processing part performing region expansion

processing on the edge level detected by said edge detecting part,

wherein said quantization threshold generating part controls an oscillation range of the quantization threshold according to the edge level having undergone the region expansion processing performed by said region expansion processing part.

10

15

5

67. A computer readable recording medium in which a program is recorded, the program being read therefrom and executed by a computer so as to cause said computer to perform the functions of:

a quantization threshold generating part generating a cyclically oscillating quantization threshold: and

an error diffusion processing part quantizing
input multi-tone image data using the quantization
threshold generated by said quantization threshold
generating part by an error diffusion method, and
outputting quantized data,

wherein said quantization threshold generating
25 part generates the quantization threshold using a dither

threshold matrix in which thresholds are arranged spirally outward in the ascending order.

5

68. The recording medium as claimed in claim 67, wherein said dither threshold matrix is such that the threshold sequentially increases clockwise.

10

69. The recording medium as claimed in claim
15 67, wherein said dither threshold matrix is such that
the threshold sequentially increases counterclockwise.

20

70. The recording medium as claimed in claim 67, wherein said dither threshold matrix is such that the thresholds are arranged dispersedly in the ascending order in the peripheral portion thereof.

- 71. A computer readable recording medium in which a program is recorded, the program being read therefrom and executed by a computer so as to cause said computer to perform the functions of:
- a quantization threshold generating part generating a cyclically oscillating quantization threshold; and

an error diffusion processing part quantizing input multi-tone image data using the quantization threshold generated by said quantization threshold generating part by an error diffusion method, and outputting quantized data,

wherein said quantization threshold generating part generates the quantization threshold using a dither threshold matrix in which small thresholds are arranged concentratedly in the central portion and thresholds larger than them are dispersedly arranged radially in the ascending order in the peripheral portion.

20

25

10

15

72. The recording medium as claimed in claim 67, wherein in the central portion of the dither threshold matrix, the thresholds are arranged in the

ascending order so as to be arranged in a sub-scanning direction with priority.

5

73. The recording medium as claimed in claim
71, wherein in the central portion of the dither
threshold matrix, the thresholds are arranged in the
10 ascending order so as to be arranged in a sub-scanning
direction with priority.